

DOWLEX 2045G

Polyethylene Resin

- Linear Low Density Polyethylene
- For heavy duty applications
- Complies with U.S. FDA 21 CFR 177.1520 (c) 3.2a
Consult the regulations for complete details.

DOWLEX* 2045G Polyethylene Resin is designed for the production of a wide variety of industrial and consumer films

(though it is not recommended for silage stretch film). Films made from this resin exhibit a combination of excellent

toughness and tear resistance. The product also delivers very good processability on conventional LLDPE machinery.

Physical Properties	Test Method	Values ⁽¹⁾ English (SI)
Resin Properties		
Melt Index, g/10 min	ASTM D 1238	1.0
Density, g/cc	ASTM D 792	0.920
DSC Melting Point, °F (°C)	Dow Method	252 (122)
Vicat Softening Point, °F (°C)	ASTM D 1525	226 (108)
Film Properties, 2.0 mil (51 µm)		
Puncture Resistance, ft·lbf/in. ³ (J/cm ³)	Dow Method	235 (19)
Dart Impact (Method A), g	ASTM D 1709	288
Elmendorf Tear, g	MD	902
	CD	1200
Tensile Yield, psi (MPa)	MD	1579 (11)
	CD	1783 (12)
Ultimate Tensile, psi (MPa)	MD	7993 (55)
	CD	7224 (50)
Ultimate Elongation, %	MD	827
	CD	889
Toughness, ft·lbf/in. ³ (J/cm ³)	MD	4176 (346)
	CD	4241 (351)
Tensile Modulus, 2% Secant, psi (MPa)	MD	28,200 (194)
	CD	33,739 (233)
Gloss, 45°	ASTM D 2457	60
Haze, %	ASTM D 1003	10

Fabrication Conditions For Blown Film:

- Screw Size: 2.5 in. (63.5 mm); 30:1 L/D
- Screw Type: DSBII
- Die Gap: 70 mil (1.8 mm)
- Melt Temperature: 450°F (232°C)
- Output: 10 lb/hr/in. of die circumference
- Die Diameter: 6 in.
- Blow-Up Ratio: 2.5:1
- Screw Speed: 83 rpm

(1) Typical values, not to be construed as specifications. Users should confirm results by their own tests.

Handling Considerations

Material Safety Data (MSD) sheets for the product are available from Dow Plastics, a business group of The Dow Chemical Company and its subsidiaries, to help customers further satisfy their own safe handling and disposal needs and those that may be required by OSHA. Material Safety Data sheets on Dow products are intended to provide customers with essential information on such topics as Health and Worker Safety, Combustibility, and Disposal Considerations. Such information should be requested from the supplier(s) of any product(s) prior to working with it. As various additives and processing aids used in fabrication have their own safe use profile, their possible influence on handling and disposal must be investigated separately. For "Regulated" uses, such as food contact, your Dow sales representative can obtain compliance letters for specific resins.

Disposal

DO NOT DUMP INTO ANY SEWERS, ON THE GROUND, OR INTO ANY BODY OF WATER. All disposal methods must be in compliance with all Federal, State/provincial, and local laws and regulations. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator.

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As a service to its customers, Dow can provide names of information resources to help identify waste management companies and other facilities which recycle, reprocess, or manage chemicals or plastics, and that manage used drums. For more details, contact The Dow Chemical Company Customer Information Center at 1-800-441-4369. In Mexico, call 95-800-441-4369.

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Customer Notice

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Additional Information

For more information in the United States or Canada, call 1-800-441-4369. In Mexico, call 95-800-441-4369.

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The Dow Chemical Company, 2040 Dow Center, Midland, MI 48674
Dow Chemical Canada Inc., 1086 Modeland Rd., P.O. Box 1012, Sarnia, Ontario, N7T 7K7, Canada
Dow Quimica Mexicana, S.A. de C.V., Torre Optima – Mezzanine, Av. Paseo de Las Palmas No. 405,
Col. Lomas de Chapultepec, 11000 Mexico, D.F., Mexico



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